



Technologies in Additive Manufacturing /3D Printing

3D printing or additive manufacturing is a process of making three dimensional solid objects from a digital file.

Technologies Used:

- A. Powder bed fusion technology:
- 1. Selective Laser Sintering (SLS)
- 2. Selective Laser Melting (SLM)
- 3. Direct Metal Laser Sintering (DMLS)
- 4. Electron Beam Melting (EBM)
- 5. Selective Heat Sintering (SHS)
- B. Light Polymerization technology:
- 1. Stereolithography (SLA)
- 2. Digital Light Processing (DLP)
- C. Fused Deposition Modelling (FDM)
 Technology

- D. Direct Energy Deposition Technology
- 1. Electron Beam Direct Manufacturing (EBDM)
- 2. Ion Fusion Formation (IFF)
- 3. Laser Powder Forming (LPF)
- E. Sheet Lamination Technology
- 1. Laminated Object Manufacturing (LOM)
- 2. Ultrasonic Additive Manufacturing (UAM)
- F. Binder Jetting Technology (BJT) or Inkjet Powder Printing (IPP)
- G. Material Jetting Technology

References:

The following is a non-exhaustive and suggestive list of resources on the concept of digital literacy:

Resource Description	
Video - SLS	<u>Link</u>
Video - SLM	<u>Link</u>
Video - DMLS	<u>Link</u>
Video - SHS	<u>Link</u>
Video - SLA	<u>Link</u>
Video - FDM	<u>Link</u>
Video - LOM	<u>Link</u>
Video – BJT/IPP	<u>Link</u>

Note:

- 1. Mentors are recommended to build their content and deliver to their audience in the ATLs and not plagiarize.
- 2. Mentors are encouraged to explore resources and share critical observations within communities and with AIM.
- 3. Please note these are third party links and AIM or NITI Aayog does not endorse any person(s) or organizations mentioned on or related to these links.
- 4. The opinions and views expressed by the mentor during her/his interaction are of their own and do not necessarily reflect the views of AIM, NITI Aayog.
- 5. Mentors are aware that the engagement with the ATLs is treated as a community service and there shall be no financial transactions between any stakeholder and mentor for any official ATL related activity.